

Top 10 Manufacturers/Supportive Service Firms in Kentucky (By Combined Total Employment)

Company

Toyota Motor Corp

1 Toyota-Cho, Toyota-Shi
AICHI-KEN 471-8571
Japan

Total Kentucky Employment: 9,879

	Product(s)	Employment	Year Reported
* Toyota Motor Manufacturing Kentucky 1001 Cherry Blossom Way Georgetown, KY 40324-9564	Automobiles-Camry sedan, Avalon sedan, engines, axles, steering components, blocks/cylinder heads/crankshafts, and North American Production Support Center (NAPSC)	7,000	2008
* Toyota Motor Engineering and Manufacturing No 25 Atlantic Ave Erlanger, KY 41018-3151	Corporate headquarters	1,400	2008
* CMWA 125 Wheat Dr Paris, KY 40361-2502	Automotive wheels - steel and aluminum	475	2008
* Toyota North American Parts Center Kentucky 3675 North Bend Road Hebron, KY 41048	Parts warehouse / distribution center / hub	416	2008
* Toyota Logistic Services 701 Cherry Blossom Way Georgetown, KY 40324	Vehicle preparation & distribution from plant to dealers. Install add-on accessories per customer request	195	2008
* Toyota Boshoku Manufacturing Kentucky LLC 200 Francis Marion Drive Lebanon, KY 40033	Automotive interior parts manufacturing - headliners, door ornaments, silencer material	160	2008
* ProLift Industrial Equipment Co 12001 Plantside Dr Louisville, KY 40299-6306	Fork lift repair	144	2008
* Toyota Boshoku America 1360 Dolwick, Suite 125 Erlanger, KY 41018	Corporate headquarters	89	2008

Humana Inc

P O Box 1438
Louisville, KY 40202

Total Kentucky Employment: 9,342

	Product(s)	Employment	Year Reported
* Humana Inc 101 East Main Louisville, KY 40202	Back office service calls, claims, enrollment, and IT roles.	4,413	2008
* Humana Inc 500 West Main Street Louisville, KY 40202	Back office, sales, sales support, and IT roles.	1,912	2008
* Humana Inc Waterfront Plaza B1788 321 W Main St Louisville, KY 40202	Administrative office	1,398	2008

Note: † denotes that employment figure includes aggregate employment for multiple facilities; * denotes facility is directly owned by company

Company

* Humana Inc National City Tower B1557 101 S 5th St #2900 Louisville, KY 40202	Administrative, back office	368	2008
* Humana Inc 1 Riverfront Place, Suite 500 Newport, KY 41071	Call center	219	2008
* Humana Inc 515 West Market St Louisville, KY 40202	Administrative, back office	208	2008
* Humana Inc ISB Building B1452 708 Magazine Street Louisville, KY 40203	Administrative, back office, data center	199	2008
* Humana Inc Clocktower B1332 123 E Main St Louisville, KY 40202	Administrative & IT operations	192	2008
* Humana Inc 1951 Bishop Lane Louisville, KY 40218	Back office, sales, sales support, and IT roles, call center	171	2008
* Humana Inc 300 West Vine Street Lexington, KY 40507	Administrative	84	2008
* Humana Inc 4607 Almond Ave Louisville, KY 40213	Administrative, print shop	79	2008
* Humana Inc Kaster Building B1455 516 W Main St Louisville, KY 40202	Administrative office	40	2008
* Humana Inc HAC Hangar Bldg Lou Intn'l Airport B1238 1180 Standiford Ct Louisville, KY 40213	Air operations	24	2008
* Humana Inc Waterside Parking Garage B1446 201 N Brook St Louisville, KY 40202	Mail operations, administration	14	2008
* Humana Inc 315 South Broadway Lexington, KY 40507	Marketing - administrative office	12	2008
* Humana Inc Simpsonville Business Center B01720 145 Citizens Blvd Simpsonville, KY 40067	Administration & IT operations	9	2008

United Parcel Service Inc

55 Glenlake Pkwy., NE
Atlanta, GA 30328

Total Kentucky Employment: 7,584

	Product(s)	Employment	Year Reported
* UPS 1400 N Hurstbourne Pkwy Louisville, KY 40223-4017	Courier services, admin offices, airline offices	6,446 †	2007
* UPS Supply Chain Solutions 1081 Aviation Blvd Hebron, KY 41048	Logistics	700	2007

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* UPS Supply Chain Solutions 1100 Worldwide Blvd Hebron, KY 41048	Logistics - distribution center	280	2008
* UPS Supply Chain Solutions 800 North Black Branch Rd Elizabethtown, KY 42701	Third party distribution	98	2008
* UPS Supply Chain Solutions Inc 420 International Blvd Suite 300 Brooks, KY 40109	Distribution center	43	2007
* UPS Supply Chain Solutions 2055 Global Way Hebron, KY 41048	Third party warehousing, freight services, field stock	17	2007
* UPS 8203 National Turnpike Louisville, KY 40214	Air cargo, administrative office	N/A	----
* UPS 2240 Outer Loop Louisville, KY 40219	Warehouse and logistics	N/A	----
* UPS 750 Grade Ln Louisville, KY 40213-2667	Aircraft maintenance & service	N/A	----
* UPS 6714 Grade Lane Louisville, KY 40213	Wheel and brake shop	N/A	----
* UPS 1515A Fern Valley Rd Louisville, KY 40213	Metro college, telecommunications	N/A	----
* UPS 6716 Grade Lane Louisville, KY 40213	Technology lab	N/A	----
* UPS - AMDC 8135 Ashbottom Road Louisville, KY 40213-2505	Aircraft maintenance distribution center	N/A	----
* UPS CustomHouse Brokerage 1930 Bishop Lane, Suite 200 Louisville, KY 40218-1938	Shipping, customs brokerage	N/A	----
* UPS Logistics 8001 Cane Run Road Louisville, KY 40258-1922	Warehouse, logistics	N/A	----
* UPS Supply Chain Solutions Inc 2240 Outer Loop Suite 15 Louisville, KY 40219	Warehousing and distribution services in the healthcare and technology industry	N/A	----
* UPS Supply Chain Solutions Inc 1500 Worldwide Blvd Hebron, KY 41048	Distribution center	N/A	----
* UPS Supply Chain Solutions Inc 1860 Outer Loop Louisville, KY 40219	Distribution center	N/A	----
* UPS Supply Chain Solutions Inc Cane Run Rd Louisville, KY	Warehouse/distribution facility	N/A	----
* UPS Worldport II 911 Grade Ln # 201 Louisville, KY 40213-2618	Automated sorting facility, worldwide air hub, airline operations center, technology	N/A	----

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Company

General Electric Co

3135 Easton Tpk
Fairfield, CT 06431-0001

Total Kentucky Employment: 6,816

	Product(s)	Employment	Year Reported
* GE Consumer & Industrial Appliance Park Louisville, KY 40225	Major household appliances: dryers, washers, refrigerators & dishwashers	4,845	2008
* GE Aircraft Engine Div 3050 Nebor Rd Madisonville, KY 42431-8848	Aircraft engines, turbines, blades & vanes	800	2008
* GE Consumer & Industrial 307 N Hurstbourne Lane Louisville, KY 40222-5141	Administrative office, call center, distribution, IT (forum three and forum four).	504	2008
* GE Lighting LLC 1801 Edison Dr Lexington, KY 40503-1359	Automotive sealed beam headlights & specialty lamps	180	2008
* GE Kentucky Glass Div 200 W Loudon Ave Lexington, KY 40508-1272	Incandescent glass bulbs	134	2008
* GE Somerset Glass Plant 116 W University Dr Somerset, KY 42503-2480	Pressed glassware (headlights)	123	2008
* GE Aviation 1800 Donaldson Highway Erlanger, KY 41018-3111	Distribution of aircraft engine parts	105	2007
* GE Motors & Industrial Sysys Div 3301 Old Hartford Rd Owensboro, KY 42303-1720	Electric AC motors	100	2008
* GE On Wing Support Div 3000 Earhart Ct. Ste. 100 Hebron, KY 41048-8296	Aircraft engine maintenance and repair to any location worldwide 24 hours a day, 365 days a year.	25	2008

Ford Motor Co

PO Box 1899
Dearborn, MI 48121-1899

Total Kentucky Employment: 5,600

	Product(s)	Employment	Year Reported
* Ford Motor Co 3001 Chamberlain Ln Louisville, KY 40241-1985	Production of Super Duty Pick-up Trucks (F-250 through F-550)	3,500	2008
* Ford Motor Co 2000 Fern Valley Rd Louisville, KY 40213-3502	Ford Explorer, Sport Trac & Mercury Mountaineer	2,100	2008

FMR LLC

Total Kentucky Employment: 4,673

	Product(s)	Employment	Year Reported
* Fidelity Investments 100 Crosby Parkway, KP2L Covington Campus Covington, KY 41015	Financial services - Covington Regional Center campus features businesses that support Fidelity's core mutual fund, brokerage, and retirement operations.	4,673	2008

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Company

Citigroup

399 Park Avenue
New York, NY 10043

Total Kentucky Employment: 4,257

	Product(s)	Employment	Year Reported
* Citicorp Credit Services 4600 Houston Road Florence, KY 41042	Financial services customer service center.	2,700	2008
* Citicorp Credit Services Inc USA 12501 Lakefront Place Louisville, KY 40299	Customer service call center and collections	1,200	2008
* Southern Graphic Systems 7435 Empire Drive Florence, KY 41042	Color separation	165	2008
* Southern Graphics Systems 7435 Empire Dr Florence, KY 41042-2923	Packaging artwork production, prepress, and image carrier manufacturing	142	2008
* Southern Graphic Systems Inc 626 W Main Street Suite 500 Louisville, KY 40202	Offset films, flexographic plate & gravure printing cylinders	50	2008

Johnson Controls Inc

PO Box 591
Milwaukee, WI 53201-0591

Total Kentucky Employment: 3,718

	Product(s)	Employment	Year Reported
* Johnson Controls Inc 3340 Hopkinsville Road Cadiz, KY 42211	Automobile & truck seat frames	660	2008
* Johnson Controls Inc 824 Lemons Mill Rd Georgetown, KY 40324-9302	Foam pads for automotive industry. Pads include seating, armrests, and headrests.	570	2008
* Johnson Controls Inc 1400 Isaac Shelby Dr Shelbyville, KY 40065-9173	Automobile seat assembling	465	2007
* Trim Masters Inc 401 Enterprise Dr Nicholasville, KY 40356-2294	Manufacturing car seats and frame assemblies for Toyota and Johnson Controls	379	2008
* Trim Masters Inc 1051 Withrow Ct Bardstown, KY 40004-2644	Automotive door trim	367	2008
* JCIM LLC 7111 Tradeport Road Louisville, KY 40258-1882	Manufactures and assembles injection molded plastic automotive parts	340	2008
* JCIM LLC 8161-8203 National Turnpike Louisville, KY 40214	Plastic components	290	2008
* JCIM LLC 518 Industrial Dr Owensboro, KY 42301-0185	Plastic blow molded automotive parts	200	2008
* Intertec Systems LLC 900 Nutter Dr Bardstown, KY 40004-2604	Automotive instrument panels and consoles	150	2008

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* Johnson Controls 9410 Bunsen Pkwy Suite 100A Louisville, KY 40220-4201	Installation & service branch that sells, installs, & services HVAC, fire & security controls & equipment. Electronic repair center that repairs HVAC, fire & security controls	150	2008
* Johnson Controls Inc 8040 Bluegrass Dr Florence, KY 41042-2987	Dry battery components, plastic battery containers & covers	108	2008
* Johnson Controls Inc 280 Mutual Ave Winchester, KY 40391-1536	Automotive seating service center and production parts export consolidation center	39	2008

Affiliated Computer Services Inc

2828 North Haskell Drive
Dallas, TX 75204

Total Kentucky Employment: 3,360

	Product(s)	Employment	Year Reported
* ACS 2432 Fortune Drive Lexington, KY 40509	Provide mailroom, scanning, data capture, quality control, clerical support, data entry, customer care (backoffice support, dispatch, and customer service).	1,050	2008
* ACS 101 Yorkshire Blvd Lexington, KY 40509	Provide mailroom, scanning, data capture, quality control, clerical support, and data entry. CORE tools software development support and the Project Management Office	800	2008
* ACS Shared Services Inc 1084 South Laurel Rd London, KY 40744	Provide data entry, clerical, scanning, and tracking services.	615	2008
* ACS Commercial Solutions Inc 55 ACS Blvd Pikeville, KY 41501	Customer Interaction Center (CIC)	300	2008
* ACS 2025 Leestown Road Suite J Lexington, KY 40511	Data capture, mailroom, and customer care services.	200	2008
* ACS Government Systems Inc 1733 Harrodsburg Rd Lexington, KY 40504-3617	Provide software development and sales support.	150	2008
* ACS Shared Services Inc 1109 Campbellsville St Liberty, KY 42539	Provide data entry, keying of documents, and files storage and retrieval services. Outbound phone calls to providers. Back-up site for Lexington.	76	2008
* ACS 699 S Keeneland Drive Richmond, KY 40475-3487	Provide business processing solutions.	74	2008
* ACS - Beattyville Facility 2828 Highway 11 S Beattyville, KY 41311	Provide scanning, clerical support, and data entry of claims processing.	60	2008
* ACS Inc North Hwy 90 - Cumberland Dr Monticello, KY 42633	Provide business processing solutions.	35	2008

Delta Air Lines Inc

PO Box 20706
Atlanta, GA 30320

Total Kentucky Employment: 3,290

	Product(s)	Employment	Year Reported
* Comair 77 Comair Blvd Erlanger, KY 41018	Air terminal, maintenance, training, office facility	3,290	2008

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